

Benefits of Biodiesel Fuel

- Registered as a fuel and fuel additive with the EPA
- Designated an alternative fuel by the DOE and the U.S. DOT
- Readily biodegradable
- Can be used in existing diesel fuel infrastructure
- Made from a renewable resource
- Remains blended with diesel fuel - even in storage
- High purity fuel - made from 100% refined soybean oil
- Economical fuel for EPACT compliance

Biodiesel Fuel Review

Successful alternative fuels fulfill environmental and energy security needs without sacrificing operating performance. Operationally, biodiesel performs very similar to low sulfur diesel in terms of power, torque, and fuel economy without major modification of engines or infrastructure.

Biodiesel offers similar power to diesel fuel. One of the major advantages of biodiesel is the fact that it can be used in existing engines and fuel injection equipment with little impact to operating performance. Biodiesel has a higher cetane number than U.S. diesel fuel. In over 15 million miles of in-field demonstrations biodiesel showed similar fuel consumption, horsepower, torque, and haulage rates as conventional diesel fuel.

Biodiesel provides significant lubricity improvement over petroleum diesel fuel. Lubricity results of biodiesel and petroleum diesel using industry test methods indicate that there is a marked improvement in lubricity when biodiesel is added to conventional diesel fuel. Even biodiesel levels below 1 percent can provide up to a 30 percent increase in lubricity.

Compatibility of biodiesel with engine components. In general, biodiesel will soften and degrade certain types of elastomers and natural rubber compounds over time. Using high percent blends can impact fuel system components (primarily fuel hoses and fuel pump seals), that contain elastomer compounds incompatible with biodiesel. Manufacturers recommend that natural or butyl rubbers not be allowed to come in contact with pure biodiesel. Biodiesel will lead to degradation of these materials over time, although the effect is lessened with biodiesel blends. If a fuel system does contain these materials and user's wish to fuel with pure biodiesel, replacement with compatible elastomers is recommended. The recent switch to low sulfur diesel fuel has caused many OEMs to switch to components suitable for use with biodiesel, but users should contact their OEM for specific information.

Biodiesel in cold weather. Cold weather can cloud and even gel any diesel fuel, including biodiesel. Users of a 20 percent biodiesel blend will experience a decrease of the cold flow properties (cold filter plugging point, cloud point, pour point) of approximately 3' to 5' Fahrenheit. Precautions beyond those already employed for petroleum diesel are not needed for fueling with 20 percent blends. However, neat (100 percent) biodiesel will gel faster than petrodiesel in cold weather operations. Solutions for winter operability with biodiesel are much the same as that for low-sulfur #2 diesel (i.e., blending with #1 diesel, utilization of fuel heaters, and storage of the vehicle in or near a building).